

# SUPER PLASMA C-70

Transistor Controlled
Air-Plasma Cutting Machine

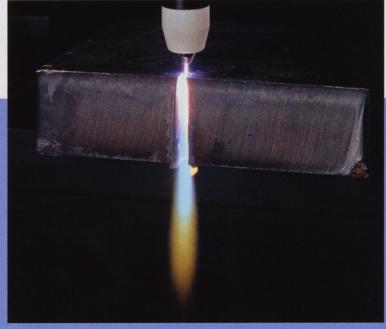
Superior Cutting Performance

at

· High Speed

· High Quality

· Low Cost



Less electromagnetic disturbance without High-frequency

# Features

#### High Cutting Quality

- \* Cutting speed is improved approx. 15% compare with previous models.
- \* Maximum cutting capacity is up to 35mm.
- \* High 60% duty at 70Amps.
- \* High quality cutting is realized by stable plasma arc supply.

#### Low Cost Cutting

- \* Reduce operating expenses by capitalizing on high cutting speed.
- \* Long lasting consumables

#### User friendly design for safety protection

- \* Less electromagnetic disturbance without high frequency
- \* Built-in cup-sensing circuit ensures safe for the replacement of tip and electrode
- \* Output terminals, the control plug and socket are arranged inside, of the cabinet, insuring high safety levels.
- \* Thermal over load protection is offered.
- \* Plasma air pressure sensor buit-in.

### Information

#### Specification

#### Power Supply

Model	3.73	Super Plasma C-70
Cutting Power Source	Model/Unit	MRCT-70
Rated Input Voltage		Indicate input voltage when ordering
Rated Frequency	Hz	50/60
Phase	-	3-phase
Rated Input Power	KVA/KW	20 / 10.5
Rated Output Current	Α	70
Rated Output Voltage	V	108
Rated Duty Cycle	%	60
Output Current Range	Α	25~70
Dimensions (W x D x H)	mm	360 x 560 x 550
Net Weight	kg	102

#### Cutting Torch

Cutting Torch	Model/Unit	CT-75	
Rated Current	A	70	
Rated Duty Cycle	%	60	
Cooling System		Air-cooled type	
Cable Length	m	6	
Using Gas		Compressed air	
Type of Torch Body		Short	

# Mild Steel Galvanised Stainess Steel Aluminum Copper Brass

10 15 20 25

30

35mm

#### **■** Standard Accessories

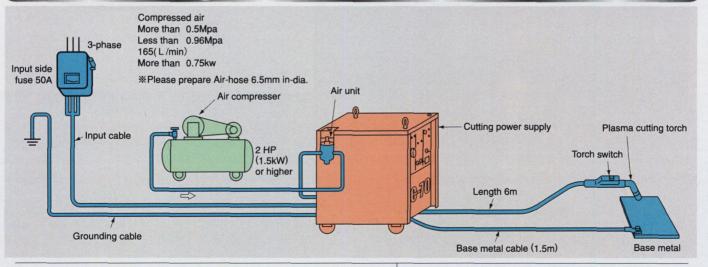
**Cutting Thickness** 

Description	Spcification	Q'ty	Remark
Air Unit	C0076U	1	
Hose Band	No.000(9.5-12)	1	
Base Metal Cable	1.5m	1	
Grass Enclosed Fuse	250V 3A	1	
Cartridge Fuse	380V 3A	1	
Bolt	M8-20	1	

#### Standard Accessories

Description	Spcification	Q'ty	Remark	
Nozzle	PC0114	1		
Tip	PD0114-12	2	1.2mm dia	
Tip	PD0114-10	2	1.0mm dia	
Air Diffuser	PE0112	1		
Electrode	PR0117	5		
Wrench	CV0080	1		

# **Connection Diagram**



# **DAIHEN** Corporation

5-1. Minamisenrioka, Settu, Osaka 566-0021, Japan

Phone : (Country code 81) 6-6317-2506 Fax : (Country code 81) 6-6317-2583